HEAVY PARTICLE CONCENTRATOR (HPC)







Overview

- Meeting with the Club
- Sampling
- Plan Location
- Running Material
- Selling Product
- Placement of Tails
- Recontouring of Berms and Shot Fields
- Rewards
- Liabilities

Introduction





Meeting with the Club

- Has it been cleaned before, and what were the results?
- Target counts (clubs usually keep track of targets shot)
- Has any farming been done on the property?
 - If yes, implement additional depth when sampling
- Possible permits required: Federal, State, County?
- Liability insurance requirements
- Settlement agreement

Sampling

Walk the shot fall area
 Determine plan for sampling
 Sample



Figure 2-9. Theoretical shot fall zone and area of maximum shot fall at skeet fields. Single field shown at top; multiple adjacent fields shown at bottom (NSSF 1997).





Plant Location

- Keep plant in contaminated shot fall zone
- Strip shot fall area
- Set plant as need for land application or pond use

Running of Material

Screen material, get rid of vines, roots, large rocks, and sticks.

- Get as close to product sizes as possible
- Product must be put into shippable container
 - Bag, or barrel





Selling of Product

Shotgun shot normally weighs 2,900 to 3,000
 Ibs per 55 gal barrel. Bullets come in at 2,700 to 2,800

- Poly-Bags will hold 2,400 to 2,500 lbs of shotgun shots. I don't recommend poly bags for pistol or rifle bullets, because of the sharp edges.
- Brokers like 40,000 to $\overline{45,000}$ lbs per truck load.

Placement of Tails

- If a pond is used, clean silts from time to time, the silts and clays can be dried and put back in the contaminated zone. The circuit should include a sand screw, where the clean product can be put back into the contaminated area
- Land application, or no pond used.
 Use natural terrain as much as possible
 Control tail flows with the use of berms





Recontouring of Berms and Shot Bullet Berms Fields

- Most bullet berms require removal, cleaning, and replacement
- Berms must be put at an angle to reduce ricochet
- Shot Fields
 - Cleaned material should be contoured to the original terrain as much as possible
 - Seeded if that is part of the contract





Rewards

Helping clubs establish a maintenance program to work along with the EPA for future generations to come.

- Remove 200K to 800K pounds of lead in various forms How can that be bad?
- Financial gains for your company and the clubs as well

Liabilities

 Can be Huge!
 Please take time to properly sample, and understand the products you are going to create.
 Strictly stick with the approved plan.







Pictures Before Reclamation



Pictures After Reclamation



Lead Remediation with EX TRAC-TEC HPC-30xp Video
 <u>http://www.youtube.com/watch?v=Z_vinnDpkNI</u>



Questions?